

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>1</b>	<b>GENERAL INFORMATION</b>	
	Introduction .....	1-1
	Emission, Noise and Safety .....	1-2
	Label Location and Attachment Requirements .....	1-6
	Federal Motor Vehicle Safety Standards (FMVSS) & Canadian Motor Vehicle Safety Standards (CMVSS) .....	1-9
	Definitions of Terms .....	1-13
	Freightliner VIN Coding – Summary Sheet .....	1-14
	Vehicle Rollover Stability Guideline .....	1-17
	Truck Body and Special Equipment Installation Precautions .....	1-18
	Body Mounting Methods .....	1-26
	Vocational Body Mounting .....	1-29



# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>2</b>	<b>CAB CONFIGURATIONS</b>	
	106 Day Cab Front View .....	2-1
	106 Day Cab Side View .....	2-2
	106 Extended Cab/Crew Cab Front View .....	2-3
	106 Extended Cab Side View .....	2-4
	106 Crew Cab Chassis Side View .....	2-5
	106 Hood .....	2-6
	106V Cab Chassis Front View .....	2-7
	106V Day Cab Side View .....	2-8
	106V Extended Crew Cab Chassis Front View .....	2-9
	106V Extended Cab Chassis Side View .....	2-10
	106V Crew Cab Chassis Side View .....	2-11
	106V Hood .....	2-12
	112 Day Cab Front .....	2-13
	112 Day Cab and Chassis Side .....	2-14
	112 Extended Crew Cab Front View .....	2-15
	112 Extended Cab and Chassis Side View .....	2-16
	112 Crew Cab and Chassis Side View .....	2-17
	112 Hood .....	2-18

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>2</b>	<b>CAB CONFIGURATIONS CONTINUED</b>	
	112V Cab Chassis Front View .....	2-19
	112V Cab Chassis Side View .....	2-20
	112V Extended Crew Cab Chassis Front View .....	2-21
	112V Extended Cab Chassis Side View .....	2-22
	112V Crew Cab Chassis Side View .....	2-23
	112V Hood .....	2-24
	106/112 Day Cab Rear View .....	2-25
	106 Day Cab Walk Thru Chassis Rear View .....	2-26
	106/112 Chassis Extended -Crew Cab Rear .....	2-27
	106/112 Roof Fairing Front View .....	2-28
	106/112 Roof Fairing Side View .....	2-29
	106/112 Roof Fairing & Side Ext Front View .....	2-30
	106/112 Roof Fairing & Side Ext Side View .....	2-31
	106 Optional 3 Piece 14" Chrome Bumper w/Air Dam , 106 Optional 3 Piece 14" Painted Bumper w/Air Dam .....	2-32
	106 Optional 3 Piece 14" Chrome Bumper w/Air Dam Spaced 3" Forward .....	2-33
	106/112 Standard 3 Piece 14" Painted Steel Bumper w/Collapsible Ends .....	2-34
	106 Standard 3 Piece 14" Steel Bumper w/Flexible Ends .....	2-35
	112 Optional 3 Piece 14" Painted Bumper w/Air Dam .....	2-36

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>2</b>	<b>CAB CONFIGURATIONS CONTINUED</b>	
	106V/112V 12" Bumper .....	2-37
	106 Day/Extended Cab Rear Air Suspension, 160 Cab Height .....	2-38
	106 Crew Cab Rear Air Suspension, 160 Cab Height .....	2-39
	106 Cab Rear Rubber Suspension, 160 Cab Height .....	2-40
	106 Day/Extended Cab Rear Leaf Suspension, 160 Cab Height .....	2-41
	106 Day Cab Rear Leaf Suspension, 280 Cab Height .....	2-42
	112 Day/Extended Cab Rear Air Suspension, 305 Cab Height .....	2-43
	112 Crew Cab Rear Air Suspension, 305 Cab Height .....	2-44
	106 Day/Extended Cab Rear Air Suspension, 280 Cab Height .....	2-45
	106 Crew Cab Rear Air Suspension, 280 Cab Height .....	2-46
	106V/112V Cab Rear Leaf Suspension, 390 Cab Height .....	2-47
	106V/112V Day/Extended Cab Rear Air Suspension, 390 Cab Height .....	2-48
	106V/112V Crew Cab Rear Air Suspension, 390 Cab Height .....	2-49
	106 Front Cab Mount, 160 Cab Height .....	2-50
	106 Front Cab Mount, 280 Cab Height .....	2-51
	112 Front Cab Mount, 305 Cab Height .....	2-52
	106V/112V Front Cab Mount, 390 Cab Height .....	2-53
	Door Swing 37°, 62° .....	2-54

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>2</b>	<b>CAB CONFIGURATIONS CONTINUED</b>	
	Cab Ergonomics .....	2-55
	Interior Seat Dimensions .....	2-56



# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>3</b>	<b>CHASSIS &amp; FRAME</b>	
	Crossmember - 5 Piece Wide .....	3-1
	Crossmember - 5 Piece Narrow .....	3-2
	Crossmember - Splayed Mid Ship .....	3-3
	Crossmember - Overslung Typical, Available on export vehicles only .....	3-4
	Crossmember - Underslung* .....	3-5
	106 Frame Grid .....	3-6
	106 Medium Duty Trim - LH Rail .....	3-7
	106 Medium Duty Trim - RH Rail .....	3-8
	106 Main Frame w/Inner Reinforcement Trim .....	3-9
	106 Partial L-Sert Beverage Inner Reinforcement, N/A on 106V .....	3-11
	106 Typical Frame Front Assembly, Cast Engine Crossmember .....	3-12
	106V w/o Front Frame Ext. ....	3-13
	106V 6" Front Frame Extension .....	3-14
	106V 24" Front Frame Extension .....	3-15
	106V Front Frame Cast .....	3-16
	112 Frame Grid .....	3-17
	112 Front Frame Trim .....	3-18
	112 Inner Frame C-Channel Reinforcement .....	3-19

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>3</b>	<b>CHASSIS &amp; FRAME CONTINUED</b>	
	112V 12" Front Frame Ext - Splayed Rail .....	3-21
	112V 12" Extended Frame Full Inner C-Channel Reinforcement - Splayed Rail .....	3-22
	112V 12" Ext Frame/Reinforced .....	3-23
	112V 24" Front Frame Ext - Splayed Rail .....	3-24
	112V 24" Extended Frame Inner C-Channel Reinforcement - Splayed Rail .....	3-25
	112V 24" Extended Frame - Splayed Rail .....	3-26
	112V Splayed Inner Reinforcement .....	3-27
	112V 12"/24" FFE - Splayed Rail .....	3-28
	Frame Specifications .....	3-29
	Frame Grid and Dimensions .....	3-30
	Frame Specifications .....	3-32
	Frame Grid and Dimensions (continued) .....	3-33
	106 AWD Sub Frame Leaf Single .....	3-37
	106 AWD Sub Frame Leaf Tandem .....	3-39
	106 AWD Sub Frame Air Single .....	3-41
	106 AWD Sub Frame Air Tandem .....	3-43
	106 All Wheel Drive Suspensions .....	3-45

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>4</b>	<b>SUSPENSION</b>	
	106 6K•8K•10K•12K DP Taper-Leaf Front Suspension .....	4-1
	106 12K Taper-Leaf Front Suspension with Sway Bar .....	4-4
	106 14.6K•16K•18K•20K Taper-Leaf Front Suspension .....	4-7
	106 14.6K•16K•18K•20K Taper-Leaf Front Suspension with Sway Bar .....	4-8
	106 14.6K•16K•18K•20K•23K FlatLeaf Front Suspension .....	4-10
	106 AWD Front Suspension .....	4-13
	106V AWD Front Suspension .....	4-15
	112 12K Taper-Leaf Front Suspension .....	4-18
	112V 12K Taper-Leaf Front Suspension Splayed .....	4-21
	112V 12K Taper-Leaf Front Suspension .....	4-22
	112 14.6K•16K•18K•20K Taper-Leaf Front Suspension .....	4-24
	112V 14.6K•16K•18K•20K Taper-Leaf Front Suspension Splayed .....	4-27
	112 14.6K•16K•18K•20K•23K Flat-Leaf Front Suspension .....	4-30
	112V 14.6K•16K•18K•20K•23K Flat-Leaf Front Suspension Splayed .....	4-33
	106 52" Variable Rate Multi-Leaf Suspension .....	4-36
	106 52" Variable Rate Multi-Leaf with Helper Leaf Spring .....	4-37
	106/112 Flat-Leaf Spring Suspension with Radius Rod .....	4-39
	106 60" Two-Stage Taper-Leaf Suspension .....	4-41

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>4</b>	<b>SUSPENSION CONTINUED</b>	
	106/10K•12K•15K•18K AirLiner Suspension .....	4-43
	106/112 21K Airliner Suspension .....	4-44
	106/112 23K AirLiner Suspension with Chain Clearance .....	4-46
	106/112 Hendrickson Primaax 23K Suspension .....	4-47
	106/112 Flat-Leaf Four-Spring Suspension .....	4-48
	106/112 AirLiner Tandem Suspension .....	4-50
	106/112 AirLiner Tandem Suspension with Chain Clearance .....	4-52
	106/112 Hendrickson Primaax Tandem Air Ride Suspension .....	4-54
	106/112 Hendrickson RT2/RTE2 Series Walking Beam Suspension .....	4-56
	112 (Only) Hendrickson RT650 Walking Beam Tandem Rear Suspension .....	4-58
	112 (Only) Hendrickson RS650 Walking Beam Suspension .....	4-60
	106/112 Hendrickson Haulmaxx Tandem Suspension .....	4-62
	106/112 TufTrac Suspension .....	4-64
	106/112 Hendrickson HLUC2 Pusher/Tag Suspension .....	4-66
	106/112 AI-2200LW Pusher/Tag Suspension .....	4-67
	HLM2 Pusher/Tag Axle .....	4-68
	106/112 Pusher/Tag Suspensions .....	4-69

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>5</b>	<b>EXHAUST</b>	
	106, ISB, RH Horizontal ATS with RH Stub Tailpipe, .....	5-1
	106, ISC, RH Horizontal ATS with RH Stub Tailpipe, .....	5-4
	106, ISB, Horizontal ATS with RH Turnout Tailpipe, .....	5-7
	106, ISB-ISC, Horizontal ATS with LH Turnout Tailpipe, .....	5-9
	106, ISB, Horizontal ATS with Turnout Tailpipe, (RH Turnout), (LH Turnout) .....	5-11
	106, ISC, Horizontal ATS with RH Turnout Tailpipe, .....	5-13
	106, ISB, Horizontal ATS with RH Vertical Tailpipe, at B-Pillar .....	5-17
	106, ISC, Horizontal ATS with RH Vertical Tailpipe, at B-Pillar .....	5-20
	106, ISB, Horizontal ATS with RH Vertical Tailpipe, Ext Cab at C-Pillar.....	5-23
	106, ISC, Horizontal ATS with RH Vertical Tailpipe, Ext Cab .....	5-26
	106, ISB, RH Horizontal ATS with LH Vertical Tailpipe, at B-Pillar .....	5-29
	106, ISC, RH Horizontal ATS with LH Vertical Tailpipe, at B-Pillar .....	5-32
	106, ISB, RH Vertical ATS with RH Vertical Tailpipe, .....	5-35
	106, ISC, RH Vertical ATS with RH Vertical Tailpipe .....	5-38
	106, ISB, LH Vertical ATS with LH Vertical Tailpipe .....	5-41
	106, ISC, LH Vertical ATS with LH Vertical Tailpipe, .....	5-44
	106, ISB/ISC, RH Horizontal ATS with RH Horizontal Tailpipe, .....	5-47
	112/112V, DD13, RH Horizontal ATS with Horizontal RH Stub Tailpipe, .....	5-50

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>5</b>	<b>EXHAUST CONTINUED</b>	
	112/112V, DD13, RH Horizontal ATS with Horizontal RH Turnout Tailpipe, .....	5-53
	112/112V, RH Horizontal ATS with LH Horizontal Turnout Tailpipe, .....	5-57
	112/112V, DD13, RH Horizontal ATS with RH Vertical Tailpipe, at B-Pillar .....	5-59
	112/112V, DD13, RH Horizontal ATS with RH Vertical Tailpipe, at C-Pillar Ext/Crew Cab .....	5-62
	112/112V, DD13, RH Horizontal ATS with LH Vertical Tailpipe, at B-Pillar .....	5-65
	112/112V, DD13, RH ATS with LH Vertical Tailpipe, at C-Pillar Ext/Crew, .....	5-68
	112/112V, DD13, RH Vertical ATS with RH Vertical Tailpipe, .....	5-71
	112/112V, DD13, LH Vertical ATS with LH Vertical Tailpipe, .....	5-74



# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>6</b>	<b>AIR SYSTEM</b>	
	Air Tank Location Guide .....	6-1
	725 Air Tank, Steel, 9" .....	6-2
	1350 Air Tank, Steel, 9" .....	6-3
	1740 Air Tank, Steel, 9" .....	6-4
	2030 Air Tank, Steel, 9" .....	6-5
	1990 Air Tank, Steel, 11" .....	6-6
	4300 Air Tank, Triple, Steel, 12" .....	6-7
	5900 Air Tank, Triple, Steel, 12" .....	6-8
	1350 Air Tank, Tag Pusher, 9" .....	6-9
	1990 Air Tanks Under Battery Boxes .....	6-10
	1740, 2030 Air Tank, 9", Step Mounted .....	6-11
	1740, 2030 Air Tank, Below Rail BOC with FLX-Style Bracket, 2030 Shown .....	6-12
	1740, 2030 Air Tank, Below Rail BOC with USF-Style Bracket, 2030 Shown .....	6-13
	1350, 1740 Air Tank, Mounted Inside Rail .....	6-14
	5900 Air Tank Triple, 12", Below Rail .....	6-15
	1740, 2030 Air Tank Mounting .....	6-16
	1350, 1740 Air Tank Mounting .....	6-17
	Air Tank, Aft of Bracket Lower HLUC2 .....	6-18

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>6</b>	<b>AIR SYSTEM CONTINUED</b>	
	Tandem Axle Truck .....	6-19
	Single Axle Truck .....	6-20
	Tandem Axle Truck with Trailer Tow .....	6-21

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>7</b>	<b>FUEL TANKS &amp; BATTERY BOXES</b>	
	106 Day Cab Rectangular CBOC Fuel Tanks with 6 Gallon DEF Tank .....	7-1
	106 Day Cab 30/40/50 Rectangular Gallon Fuel Tanks with DEF Tank .....	7-3
	106 Day Cab 60/80 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-4
	106 Day Cab 90/100 Rectangular Gallon Fuel Tanks with DEF Tank .....	7-5
	106 Extended Cab 30/40/50 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-7
	106 Extended Cab 60/80 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-8
	106 Extended Cab 90/100 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-9
	106 Crew Cab 30/40/50 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-11
	106 Crew Cab 60/80 Gallon Rectangular Fuel Tanks with DEF Tank .....	7-12
	106 Crew Cab 90/100 Gallon Rectangular Fuel Tank with DEF Tank .....	7-13
	106V 23" Round Fuel Tanks with Rear Mounted DEF Tank .....	7-15
	112/112V 23" Round Fuel Tanks with 6 Gallon Rear Mounted DEF Tank .....	7-18
	112/112V 23" Diameter Fuel Tank with Forward Mounted DEF Tank .....	7-21
	112/112V 25" Round Fuel Tanks with 6 Gallon Rear Mounted DEF Tank .....	7-23
	112 25" Diameter Round Fuel Tanks with Forward Mounted DEF Tank .....	7-25
	112/112V Forward Mounted Battery Box with 23" Diameter Tanks .....	7-28
	112/112V Forward Mounted Battery Box with 25" Diameter Fuel Tank .....	7-30
	106 AWD, 42/50/80 Gallon Rect Fuel Tanks with DEF Tank RH .....	7-33
	6 Gallon DEF Tank (Diesel Exhaust Fluid) for all Engines .....	7-35

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>7</b>	<b>FUEL TANKS &amp; BATTERY BOXES CONTINUED</b>	
	13 Gallon DEF Tank (Diesel Exhaust Fluid) for Cummins Engines .....	7-36
	13 Gallon DEF Tank (Diesel Exhaust Fluid) for DDC/Mercedes Engines .....	7-37
	23 Gallon DEF Tank (Diesel Exhaust Fluid) for Cummins Engines .....	7-38
	23 Gallon DEF Tank (Diesel Exhaust Fluid) for DDC/Mercedes Engines .....	7-39
	DEF Tank Usage .....	7-40
	106 Day/Ext Cab, No Fuel Tank, 1 Step .....	7-41
	106 Day/Ext Cab, No Fuel Tank with 2 Steps .....	7-42
	106 Crew Cab, No Fuel Tank with 1 Step .....	7-44
	106 Crew Cab, No Fuel Tank with 2 Steps .....	7-45
	106 Day/Ext Cab, 28/30 Gallon Rectangular Fuel Tank with 1 Step .....	7-46
	106 Day/Ext Cab, 28/30 Gallon Rectangular Fuel Tank with 2 Steps .....	7-47
	106 CBOC Day/Ext Cab, 50 Short Gallon Rectangular Fuel Tank with 2 Steps .....	7-48
	106 Day/Ext Cab, 34/40/60/90 Gallon Rectangular Fuel Tank with 1 Step .....	7-49
	106 Day/Ext Cab, 34/40/60/90 Rect Fuel Tanks with 2 Steps .....	7-50
	106 Crew Cab, 34/40/60 Gallon Fuel Tanks with 1 Step .....	7-51
	106 Crew Cab, 34/40/60 Gallon Rect Fuel Tanks with 2 Steps .....	7-52
	106 Day/Ext Cab, 42 Short/50/80/100 Gallon Rectangular Tanks with 1 Step .....	7-53
	106 Crew Cab, 42 Short/50/80/100 Gallon Rectangular Fuel Tanks with 1 Step .....	7-54

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>7</b>	<b>FUEL TANKS &amp; BATTERY BOXES CONTINUED</b>	
	106 Day/Ext Cab, 42 Short/50/80/100 Gallon Fuel Tanks with 2 Steps .....	7-55
	106 Crew Cab, 50/80/100 Gallon Rectangular Fuel Tanks with 2 Steps .....	7-56
	106 Day/Ext, AWD 42 Short/50/80 Gallon Rect Tanks with 2 Steps .....	7-57
	106 AWD Crew Cab, 42 Short/50/80/100 Gallon Rect Fuel Tanks with DEF Tank RH .....	7-58
	106 2 Battery Box Mounted Under Cab, Rectangular Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-59
	106 2 Battery Box Mounted BOC, Rectangular Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-61
	106 3 Battery Box Mounted BOC, Rectangular Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-63
	106 4 Battery Box BOC, Rectangular Fuel Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-65
	106V/112/112V 2 Battery Box BOC 23 Inch Round Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-67
	106V/112/112V 4 Battery Box Mounted BOC 23 Inch Round Tanks with 6, 13, 23 Gallon DEF Tanks .....	7-69
	106V/112/112V 3 Battery Box, Mounted BOC, 23 Inch Round Tanks with 6, 13, 23 Gallon DEF .....	7-71
	112 4 Battery Box, Forward Mounted with 13, 23 Gallon DEF Tanks .....	7-73
	112 3 Battery Box Mounted BOC, 23 Inch Round Tanks with 13, 23 Gallon DEF Tanks .....	7-74
	112 4 Battery Box Mounted BOC, 23 Inch Round Tanks with 13, 23 Gallon DEF Tanks .....	7-76
	112 3 Battery Box Mounted BOC, 25 Inch Round Tanks with 13, 23 Gallon DEF Tanks .....	7-78
	112 4 Battery Box Mounted BOC, 25 Inch Round Tanks with 13, 23 Gallon DEF Tanks .....	7-80
	106/112 Battery Box Mounted BOC, Cobra Bracket with No Fuel Tank .....	7-82
	106/112 2 3 4 Battery Box, Cobra Bracket Forward Mounted, Under Cab .....	7-83

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>8</b>	<b>ELECTRICAL WIRING</b>	

This Electrical section has been replaced by the ability to access your updated electrical needs online.

Find the Electrical information at: [www.M2BodyBuilder.com](http://www.M2BodyBuilder.com)

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>9</b>	<b>TRANSMISSION</b>	
	Data Codes/Models .....	9-1
	106 Engine/Transmission Locations .....	9-5
	112 Engine/Transmission Locations .....	9-6
	Engine/Transmission Location .....	9-7
	FEPTO 106V Cummins ISC .....	9-8
	FEPTO 112 Detroit Diesel DD13 .....	9-9
	REPTO 112 DD13 Engine .....	9-10
	REPTO M2 106 Cummins ISC Engine .....	9-11
	FEPTO and REPTO (continued) .....	9-12
	112V M95 (1500 Sq. In.) Radiator with FEPTO Shaft Access .....	9-13
	106V X80 (1200 Sq. In.) Radiator with FEPTO Shaft Access .....	9-14
	Transmission and Yoke Length .....	9-15
	Transmission Mounted PTO's .....	9-18
	Transmission Mounted PTO and U-Joint Specifications .....	9-22
	106 w/ISB PTO Specifications - Mercedes Manual 6 Speed.....	9-26
	106 PTO Specifications - Eaton Manual 6 Speed.....	9-27
	106 PTO Specifications - Eaton Manual 5 Speed.....	9-28
	106 PTO Specifications - Eaton Hybrid Manual 6 Speed, PTO Available on RH Side Only.....	9-29

# Freightliner Business Class M2

## Cab and Chassis Vocational Reference Guide

### Table of Contents

Section	Description	Page
<b>9</b>	<b>TRANSMISSION CONTINUED</b>	
	112 PTO Specifications - Eaton Manual 9-11 Speed Vocational Ultrashift VCS, VMS, VXP, MHP, MXP, LAS .....	9-30
	112 PTO Specifications - Eaton Manual 9-11 Speed .....	9-31
	112 PTO Specifications - Eaton Mid Range 9 Speed RT-6609 .....	9-33
	106 PTO Specifications - Allison Automatic, 1000/2000 Series .....	9-34
	106/112 PTO Specifications - Allison Automatic - 3000 Series .....	9-35
	112 PTO Specifications - Allison Automatic - 4000 Series .....	9-36
	MTC 4210 Available on 4x4, MTC 4213 (Shown) Available on 6x6, 106/106V AWD Transfer Case Day Cab .....	9-37
	MTC 4210 Available on 4x4, MTC 4213 (Shown) Available on 6x6, 106/106V AWD Transfer Case Extended Cab .....	9-38
	MTC 4210 Available on 4x4, MTC 4213 (Shown) Available on 6x6, 106/106V AWD Transfer Case Crew Cab .....	9-39

